

A FORMAL TOTAL SYNTHESIS OF ERYTHROMYCIN A. 1. FACILE AND STEREOSELECTIVE SYNTHESSES OF ERYTHRONOLIDE A SEGMENTS BASED ON ACYCLIC STEREOCONTROL

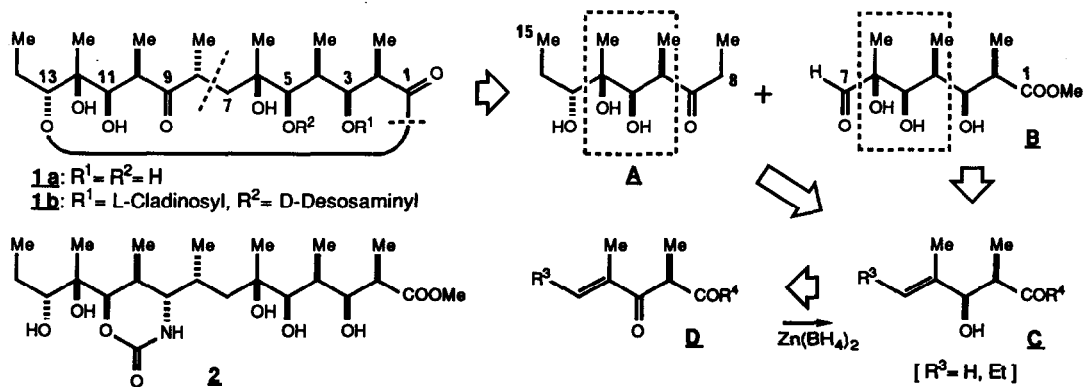
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Summary: Two segments, corresponding to the C₁-C₇ and C₈-C₁₅ parts of erythronolide A, were synthesized stereoselectively from the optically active *syn*- α -methyl- β -hydroxy imides prepared by Zn(BH₄)₂ reduction of the corresponding β -keto imides.

Recently, syntheses of erythronolide A (**1a**) and even erythromycin A (**1b**) itself have been achieved by several groups.¹ We have also engaged in the synthesis of this unique macrolide antibiotics and now report an efficient synthesis of the key intermediate carbamate **2** in Woodward's total synthesis^{1b} of erythromycin A, which constitutes a formal total synthesis of erythromycin A (**1b**).

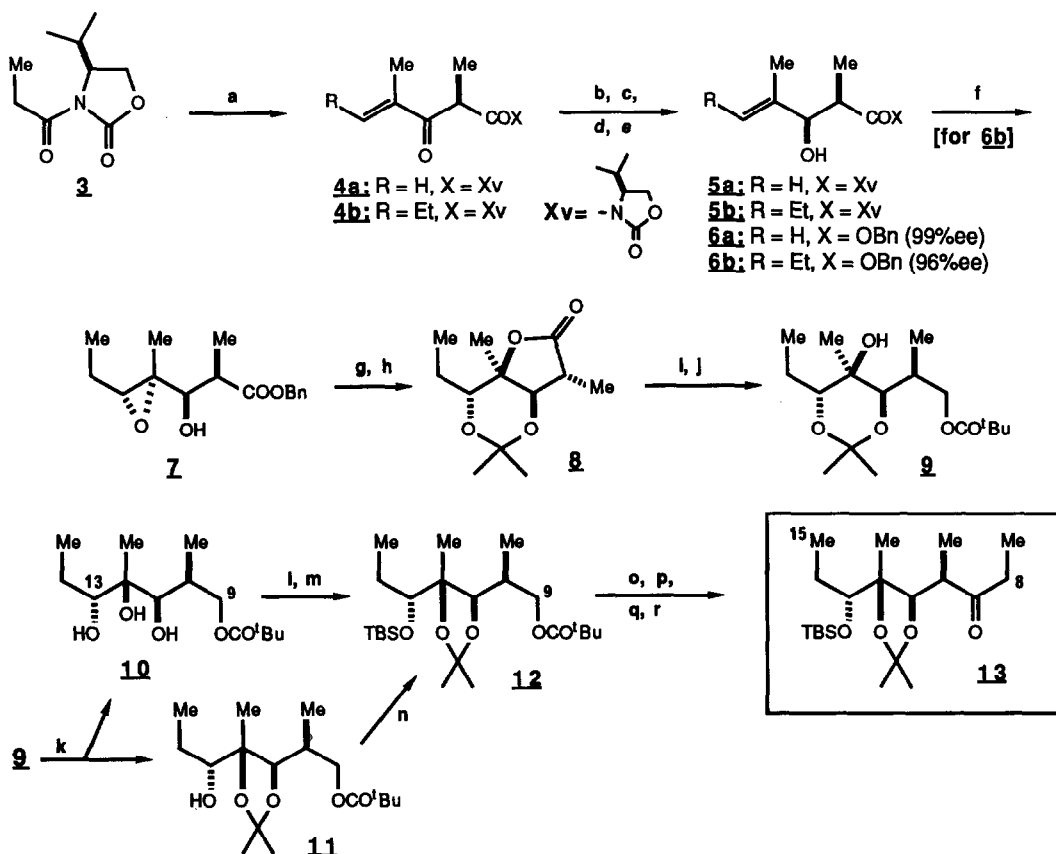
Erythronolide A (**1a**) can be divided into two segments **A** and **B** involving the same array of chiral centers, which means that once the method for the synthesis of **A** is established, the same sequence of reactions can be applied for the synthesis of **B**. The strategy of the present synthesis was set up by taking into accounts of the above consideration. The synthetic schemes for **A** and **B** have been designed premising to use *syn*- α -Methyl- β -hydroxy esters **C** (R⁴=OBn) as starting materials, since **C** have already been synthesized stereoselectively by the reduction of the corresponding β -keto esters **D** (R⁴=OBn) with Zn(BH₄)₂.² The main drawback of this reductive method that the syntheses of optically active **D**, and hence **C**, are difficult was overcome by the remarkable findings by Evans³ and Yamaguchi⁴ that α -methyl- β -keto imides or amides **D** (R⁴=oxazolidone or amine) could be obtained as an optically active form.

In this paper, effective syntheses of two segments corresponding to **A** and **B** are described⁵ and in the accompanying paper, a convergent synthesis of carbamate **2** from the two segments will be reported.



β -Keto imides **4a**⁶ (mp 104–5°) and **4b**⁶ (mp 40–2°), obtained by applying Evans' method,³ were reduced with $\text{Zn}(\text{BH}_4)_2$ in CH_2Cl_2 at $-20 \rightarrow -10^\circ\text{C}$ producing β -hydroxy imides **5a**⁶ (mp 89–90°) and **5b**⁶ (mp 58–9°) with high stereoselectivity ($>30:1$).⁷ After protection of hydroxyl group with ethoxyethyl group,⁸ the chiral auxiliary was replaced by benzyloxy group⁹ affording, after deprotection of hydroxyl group, the esters **6a**⁶ ($[\alpha]_D^{25} +18.3^\circ$ (c 1.62, CHCl_3)) and **6b**⁶ ($[\alpha]_D^{25} +16.5^\circ$ (c 2.08, CHCl_3)) having high optical purity.¹⁰

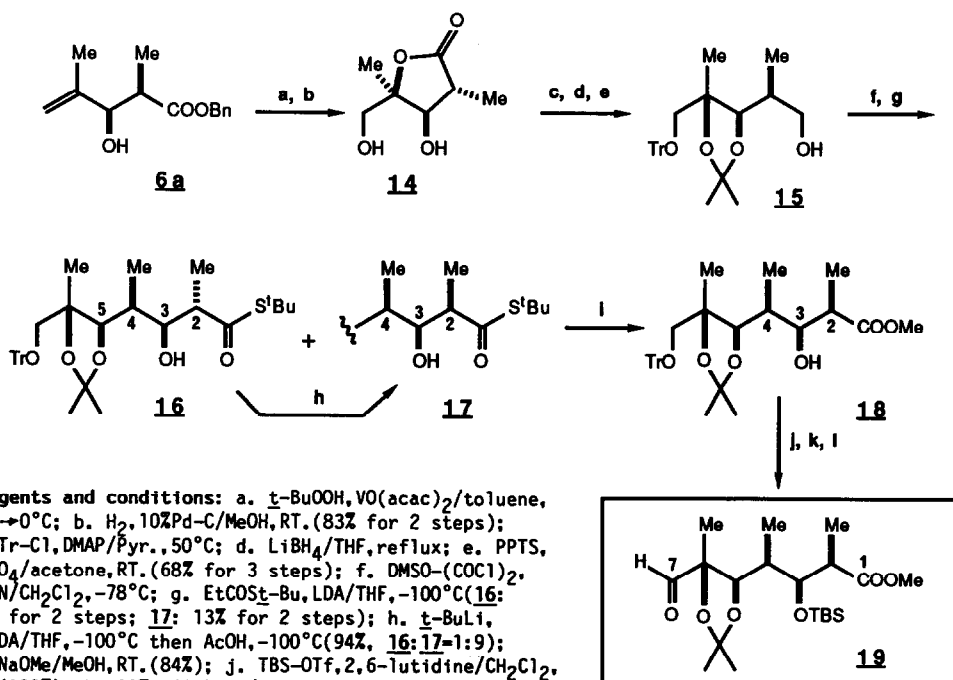
$\text{VO}(\text{acac})_2$ catalyzed epoxidation¹¹ of **6b** proceeded mostly from α -face (13:1) giving α -epoxide **7**. The subsequent hydrogenolysis of benzyl group gave the corresponding carboxylic acid, which attacked the epoxide exclusively from the β -side giving γ -lactone in excellent yield. After the diol group had been protected with acetonide, the resulting lactone **8**⁶,¹² (mp 65–6°) was successively treated with LiAlH_4 and pivaloyl chloride affording **9**. p -TsOH treatment of **9** in 90%–MeOH afforded triol **10**⁶ (mp 55–6°, 50% from **8**) together with the



Reagents and conditions: a. 1) LDA/THF , -78°C ; 2) $\text{R}-\text{CH}=\text{C}(\text{Me})-\text{COCl}$ (reverse addition), -78°C (**4a**: 53%; **4b**: 90%); b. $\text{Zn}(\text{BH}_4)_2/\text{CH}_2\text{Cl}_2$, $-20 \rightarrow -10^\circ\text{C}$ (**5a**: 69%; **5b**: 81%); c. $\text{EtOCH}=\text{CH}_2$, $\text{PPTS}/\text{CH}_2\text{Cl}_2$, RT.; d. $\text{PhCH}_2\text{OLi}/\text{THF}$, $-20 \rightarrow 0^\circ\text{C}$; e. PPTS/EtOH , 50°C (**6a**: 78% for 3 steps; **6b**: 47% for 3 steps); f. $t\text{-BuOOH}$, $\text{VO}(\text{acac})_2/\text{toluene}$, $-20 \rightarrow 0^\circ\text{C}$; g. H_2 , 10% $\text{Pd}-\text{C}/\text{MeOH}$, RT.; h. $\text{Me}_2\text{C}(\text{OMe})_2$, $\text{CSA}/\text{CH}_2\text{Cl}_2$, RT. (84% for 3 steps); i. $\text{LiAlH}_4/\text{ether}$, 0°C ; j. $t\text{-BuCOCl}/\text{Pyr.}$, RT.; k. $\text{TsOH}/\text{aq. MeOH}$, RT., 3 days (**10**: 50% for 3 steps; **11**: 40% for 3 steps); l. $\text{TBS}-\text{Cl}$, imidazole/ DMF , RT. (92%); m. $\text{Me}_2\text{C}(\text{OMe})_2$, $\text{CSA}/\text{CH}_2\text{Cl}_2$ (100%); n. $\text{TBS}-\text{OTf}$, 2,6-lutidine/ CH_2Cl_2 , RT. (96%); o. $\text{KOH}/\text{MeOH}-\text{ether}$, RT. (100%); p. $\text{DMSO}-\text{COCl}_2$, $\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$, -78°C ; q. $\text{EtMgBr}/\text{ether}$, 0°C ; r. PDC , $\text{MS}-4\text{A}/\text{CH}_2\text{Cl}_2$, RT. (89% for 3 steps).

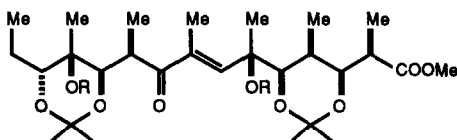
rearranged five-membered acetonide **11**⁶ (an oil, 40% from **8**). The fully protected **12** was obtained from **11** by simple silylation. **12** could also be synthesized by a regioselective silylation of C₁₃-OH¹³ of **10** followed by five-membered acetonide formation. Synthesis of a left half segment **13**⁶ ($[\alpha]_D^{25} +30.5^\circ$ (c 1.50, CHCl₃)), corresponding to the C₈-C₁₅ part of erythronolide A, was accomplished by 4 steps from **12**: 1. hydrolysis of pivaloyl ester; 2. Swern oxidation^{14a}; 3. addition of EtMgBr; and 4. PDC oxidation into ethyl ketone.

Then, the synthesis of the right half segment **19** was investigated. Lactone-diol **14**⁶ (mp 106-7°, $[\alpha]_D^{25} +26.8^\circ$ (c 1.28, CHCl₃); lit.,¹⁵ mp 106-106.5°, $[\alpha]_D^{26} +26.8^\circ$ (c 0.91, CHCl₃)), prepared from **6a** in a similar manner as described in the synthesis of the left half segment was mono-protected by trityl group and then reduced with LiBH₄ in refluxing THF. The resulting triol was treated with PPTS-CuSO₄ in acetone giving the five-membered acetonide **15**⁶ selectively. The primary alcohol in **15** was converted into aldehyde by Swern oxidation^{14a} and condensed with *t*-butylthio ester^{1b} gave 2,3-*anti*-adduct **16**⁶ (mp 176-7°) as the main product together with a small amount of 2,3-*syn*-adduct **17**. This procedure is practically useful because the products having the desired 3,4-*syn* configuration are formed exclusively. 2,3-*anti*-Product **16** can then be isomerized into the 2,3-*syn*-derivative **17** by kinetically controlled protonation.^{1b} Sodium methoxide treatment of **17** gave the desired 2,3,4-all-*syn*-compound **18**^{6,16} (mp 88-9°) in excellent combined yield (64% from **15**, 4 steps). Synthesis of a right half segment **19**⁶ ($[\alpha]_D^{25} -12.2^\circ$ (c 1.25, CHCl₃)) from **18** was achieved by the following simple operations: 1. silylation of C₃-OH; 2. removal of trityl group by hydrogenolysis; and 3. Swern oxidation using trifluoroacetic anhydride.^{14b}



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**1** ($R = Bn$)

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- The structure of each new compound was confirmed by IR, 1H -NMR (400 or 500MHz) spectra, and elemental analysis (C, H, N, and S).
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- Stereochemistry of the compound **18** was confirmed by conversion of **18** into cyclic compounds **11** ($J_{2,3} = 2.8$ Hz) and **111** ($J_{3,4} = J_{4,5} = 2.1$ Hz).

